# MILLFORM
# AUSTRALIA

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Clad Form™
CLADDING SYSTEM

# MILLFORM JUNCTION STUD SPECIFICATIONS AND SPAN TABLES

## JUNCTION STUDS

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# PRODUCT RANGE & PROPERTIES

**Clad Form™**
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## Junction Stud 0.75

### 50 x 15 Junction Stud

JUNCTION STUD - 50 X 15 X 0.75 BMT: **JS50150.75** (0.59kg/m)

**Standard Pack:** 100 Lengths x 6M



15mm
50mm
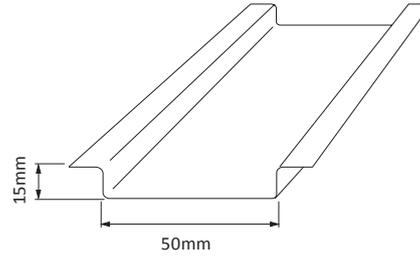
### 50 x 24 Junction Stud

JUNCTION STUD - 50 X 24 X 0.75 BMT: **JS50240.75** (0.80kg/m)

**Standard Pack:** 100 Lengths x 6M



24mm
50mm
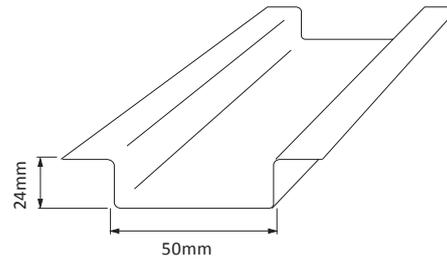
### 50 x 35 Junction Stud

JUNCTION STUD - 50 X 35 X 0.75 BMT: **JS50350.75** (0.91kg/m)

**Standard Pack:** 50 Lengths x 6M



35mm
50mm
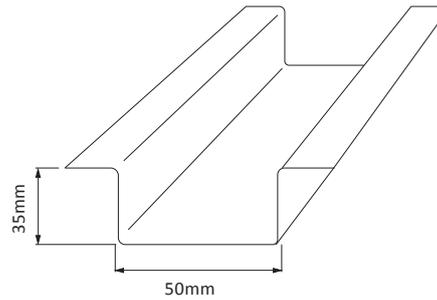
### 75 x 15 Junction Stud

JUNCTION STUD - 75 X 15 X 0.75 BMT: **JS75150.75** (0.80kg/m)

**Standard Pack:** 100 Lengths x 6M



15mm
75mm
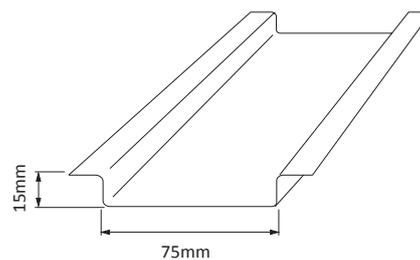
### 75 x 24 Junction Stud

JUNCTION STUD - 75 X 24 X 0.75 BMT: **JS75240.75** (0.91kg/m)

**Standard Pack:** 100 Lengths x 6M



24mm
75mm
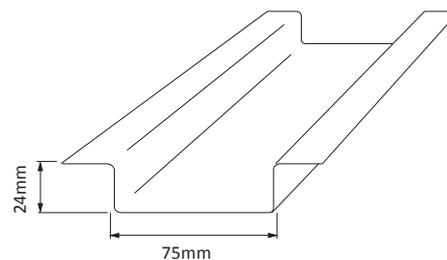
# Junction Stud 0.75

### 75 x 35 Junction Stud

JUNCTION STUD - 75 X 35 X 0.75 BMT: **JS75350.75** (1.09kg/m)

**Standard Pack:** 50 Lengths x 6M
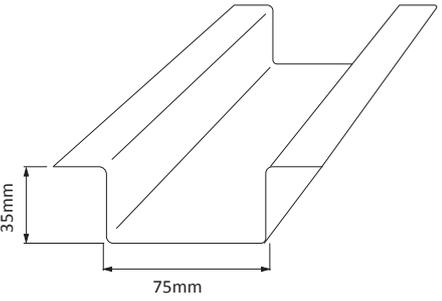
# Junction Stud 1.10

### 50 x 15 Junction Stud

JUNCTION STUD - 50 X 15 X 1.10 BMT: **JS5015** (0.89kg/m)

**Standard Pack:** 100 Lengths x 6M
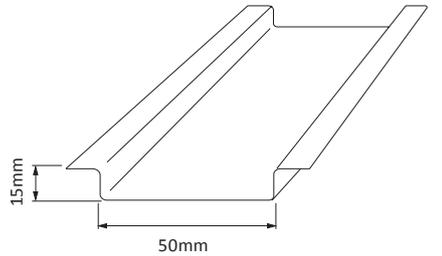
### 50 x 24 Junction Stud

JUNCTION STUD - 50 X 24 X 1.10 BMT: **JS5024** (1.13kg/m)

**Standard Pack:** 100 Lengths x 6M
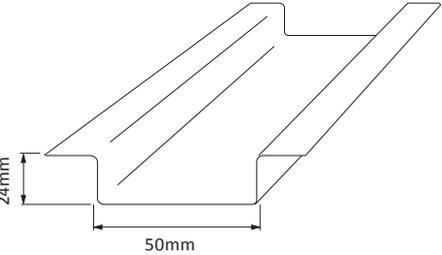
### 50 x 35 Junction Stud

JUNCTION STUD - 50 X 35 X 1.10 BMT: **JS5035** (1.33kg/m)

**Standard Pack:** 50 Lengths x 6M
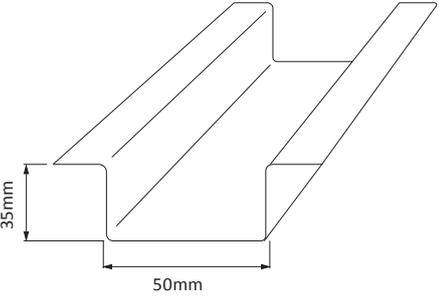
### 50 x 50 Junction Stud

JUNCTION STUD - 50 X 50 X 1.10 BMT: **JS5050** (1.56kg/m)

**Standard Pack:** 50 Lengths x 6M

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# Junction Stud 1.10

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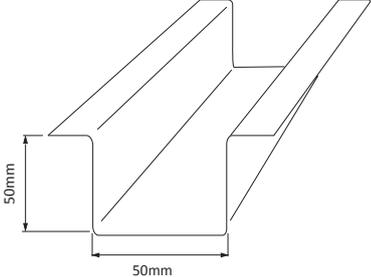
## 75 x 15 Junction Stud

JUNCTION STUD - 75 X 15 X 1.10 BMT: **JS7515** (1.13kg/m)

**Standard Pack:** 100 Lengths x 6M

15mm
75mm
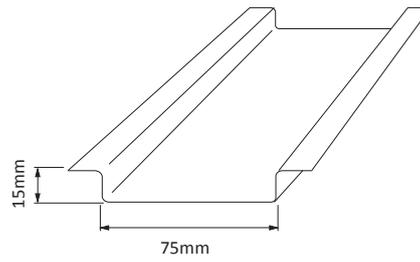
## 75 x 24 Junction Stud

JUNCTION STUD - 75 X 24 X 1.10 BMT: **JS7524** (1.33kg/m)

**Standard Pack:** 100 Lengths x 6M

24mm
75mm
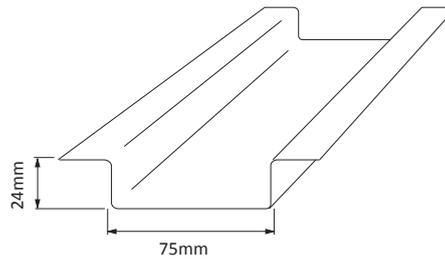
## 75 x 35 Junction Stud

JUNCTION STUD - 75 X 35 X 1.10 BMT: **JS7535** (1.56kg/m)

**Standard Pack:** 50 Lengths x 6M

35mm
75mm
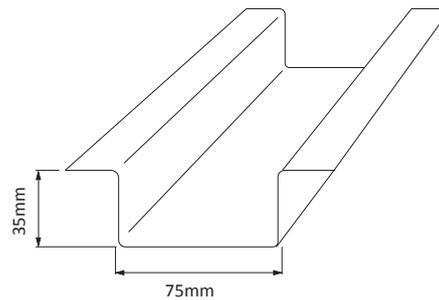
## 75 x 50 Junction Stud

JUNCTION STUD - 75 X 50 X 1.10 BMT: **JS7550** (1.91kg/m)

**Standard Pack:** 50 Lengths x 6M

50mm
75mm
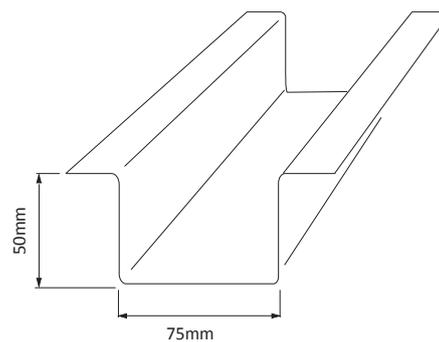
## 120 x 35 Junction Stud

JUNCTION STUD - 120 X 35 X 1.10 BMT: **JS12035** (1.97kg/m)

**Standard Pack:** 50 Lengths x 6M

35mm
120mm
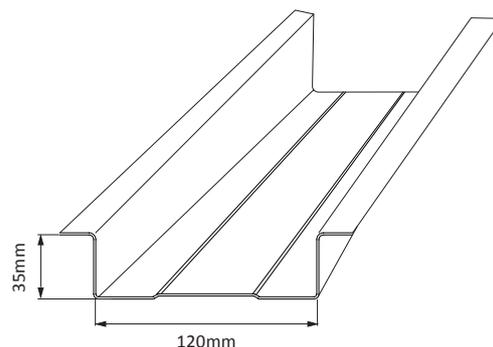
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## Design Codes, Standards & Guidelines

AS/NZS 4600-2018 – Cold-formed Steel Structures

## Assumptions

1. When using the tables, loads are to be determined using the AS1170 series.

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300 mm centres by the supported claddings.

4. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# SPAN TABLES - JUNCTION STUD 0.55/0.75

## Member Schedule – Junction Studs
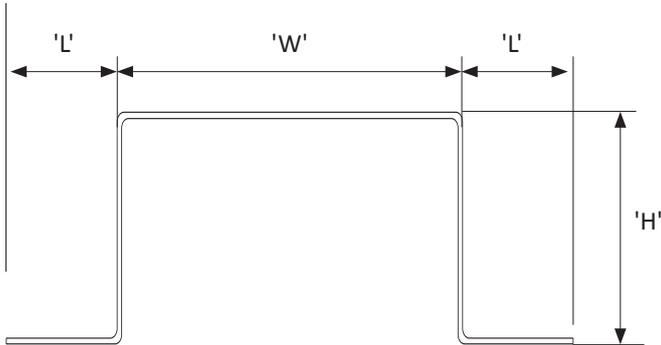


| DESCRIPTION | Steel Grade (AS1397) | Nom Wifth "W" | Nom Height "H" | Leg Return "L" | BMT |
|---|---|---|---|---|---|
| | | W | H | L | |
| JS50x35-0.55 | G550 | 50 | 35 | 27 | 0.55 |
| | | | | | |
| JS50x15-0.75 | G550 | 50 | 15 | 12 | 0.75 |
| JS50x24-0.75 | G550 | 50 | 24 | 20 | 0.75 |
| JS50x35-0.75 | G550 | 50 | 35 | 18 | 0.75 |
| JS50x50-0.75 | G550 | 50 | 50 | 18 | 0.75 |
| JS75x15-0.75 | G550 | 75 | 15 | 16 | 0.75 |
| JS75x24-0.75 | G550 | 75 | 24 | 16 | 0.75 |
| JS75x35-0.75 | G550 | 75 | 35 | 20 | 0.75 |
| JS75x50-0.75 | G550 | 75 | 50 | 19 | 0.75 |
| JS120x35-0.75 | G550 | 120 | 35 | 20 | 0.75 |

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## JS50X35 – 0.55

| Span | Spacing | | | | | | | | | |
|------|---------|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 6.95 | 12.72 | 24.46 | 8.83 | 16.98 | 5.21 | 9.54 | 18.34 | 6.62 | 12.74 |
| 750 | 3.09 | 3.77 | 7.25 | 2.62 | 5.03 | 2.32 | 2.83 | 5.44 | 1.96 | 3.77 |
| 1000 | 1.74 | 1.59 | 3.06 | 1.10 | 2.12 | 1.30 | 1.19 | 2.29 | 0.83 | 1.59 |
| 1250 | 1.11 | 0.81 | 1.57 | 0.57 | 1.09 | 0.83 | 0.61 | 1.17 | 0.42 | 0.82 |
| 1500 | 0.77 | 0.47 | 0.91 | 0.33 | 0.63 | 0.58 | 0.35 | 0.68 | 0.25 | 0.47 |
| 1750 | 0.57 | 0.30 | 0.57 | 0.21 | 0.40 | 0.43 | 0.22 | 0.43 | 0.15 | 0.30 |
| 2000 | 0.43 | 0.20 | 0.38 | 0.14 | 0.27 | 0.33 | 0.15 | 0.29 | 0.10 | 0.20 |
| 2250 | 0.34 | 0.14 | 0.27 | 0.10 | 0.19 | 0.26 | 0.10 | 0.20 | 0.07 | 0.14 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.

4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.

5. Highlighted cell – Where the deflection load exceeds the 'Str".

6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

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# Junction Stud – 0.75
# Design Capacities (kPa)

## JS50X15 - 0.75

| Span | Spacing | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 2.53 | 2.62 | 5.04 | 1.82 | 3.50 | 1.90 | 1.96 | 3.78 | 1.36 | 2.62 |
| 750 | 1.12 | 0.78 | 1.49 | 0.54 | 1.04 | 0.84 | 0.58 | 1.12 | 0.40 | 0.78 |
| 1000 | 0.63 | 0.33 | 0.63 | 0.23 | 0.44 | 0.47 | 0.25 | 0.47 | 0.17 | 0.33 |
| 1250 | 0.40 | 0.17 | 0.32 | 0.12 | 0.22 | 0.30 | 0.13 | 0.24 | 0.09 | 0.17 |
| 1500 | 0.28 | 0.10 | 0.19 | 0.07 | 0.13 | 0.21 | 0.07 | 0.14 | 0.05 | 0.10 |
| 1750 | 0.21 | 0.06 | 0.12 | 0.04 | 0.08 | 0.15 | 0.05 | 0.09 | 0.03 | 0.06 |
| 2000 | 0.16 | 0.04 | 0.08 | 0.03 | 0.05 | 0.12 | 0.03 | 0.06 | 0.02 | 0.04 |
| 2250 | 0.12 | 0.03 | 0.06 | 0.02 | 0.04 | 0.09 | 0.02 | 0.04 | 0.01 | 0.03 |

## JS50X24 - 0.75

| Span | Spacing | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 5.27 | 8.12 | 15.62 | 5.64 | 10.85 | 3.95 | 6.09 | 11.72 | 4.23 | 8.14 |
| 750 | 2.34 | 2.41 | 4.63 | 1.67 | 3.21 | 1.76 | 1.81 | 3.47 | 1.25 | 2.41 |
| 1000 | 1.32 | 1.02 | 1.95 | 0.71 | 1.36 | 0.99 | 0.76 | 1.46 | 0.53 | 1.02 |
| 1250 | 0.84 | 0.52 | 1.00 | 0.36 | 0.69 | 0.63 | 0.39 | 0.75 | 0.27 | 0.52 |
| 1500 | 0.59 | 0.30 | 0.58 | 0.21 | 0.40 | 0.44 | 0.23 | 0.43 | 0.16 | 0.30 |
| 1750 | 0.43 | 0.19 | 0.36 | 0.13 | 0.25 | 0.32 | 0.14 | 0.27 | 0.10 | 0.19 |
| 2000 | 0.33 | 0.13 | 0.24 | 0.09 | 0.17 | 0.25 | 0.10 | 0.18 | 0.07 | 0.13 |
| 2250 | 0.26 | 0.09 | 0.17 | 0.06 | 0.12 | 0.20 | 0.07 | 0.13 | 0.05 | 0.09 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).
2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.
3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.
4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.
5. Highlighted cell – Where the deflection load exceeds the 'Str".
6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# Junction Stud – 0.75
# Design Capacities (kPa)

## JS50X35 - 0.75

| Span | Spacing | | | | | | | | | |
|------|---------|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 11.03 | 19.12 | 36.76 | 13.28 | 25.53 | 8.27 | 14.34 | 27.57 | 9.96 | 19.15 |
| 750 | 4.90 | 5.66 | 10.89 | 3.93 | 7.56 | 3.68 | 4.25 | 8.17 | 2.95 | 5.67 |
| 1000 | 2.76 | 2.39 | 4.60 | 1.66 | 3.19 | 2.07 | 1.79 | 3.45 | 1.24 | 2.39 |
| 1250 | 1.76 | 1.22 | 2.35 | 0.85 | 1.63 | 1.32 | 0.92 | 1.76 | 0.64 | 1.23 |
| 1500 | 1.23 | 0.71 | 1.36 | 0.49 | 0.95 | 0.92 | 0.53 | 1.02 | 0.37 | 0.71 |
| 1750 | 0.90 | 0.45 | 0.86 | 0.31 | 0.60 | 0.68 | 0.33 | 0.64 | 0.23 | 0.45 |
| 2000 | 0.69 | 0.30 | 0.57 | 0.21 | 0.40 | 0.52 | 0.22 | 0.43 | 0.16 | 0.30 |
| 2250 | 0.54 | 0.21 | 0.40 | 0.15 | 0.28 | 0.41 | 0.16 | 0.30 | 0.11 | 0.21 |

## JS50X50 - 0.75

| Span | Spacing | | | | | | | | | |
|------|---------|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 19.89 | 41.09 | 79.03 | 28.54 | 54.88 | 14.92 | 30.82 | 59.27 | 21.40 | 41.16 |
| 750 | 8.84 | 12.18 | 23.42 | 8.46 | 16.26 | 6.63 | 9.13 | 17.56 | 6.34 | 12.20 |
| 1000 | 4.97 | 5.14 | 9.88 | 3.57 | 6.86 | 3.73 | 3.85 | 7.41 | 2.68 | 5.15 |
| 1250 | 3.18 | 2.63 | 5.06 | 1.83 | 3.51 | 2.39 | 1.97 | 3.79 | 1.37 | 2.63 |
| 1500 | 2.21 | 1.52 | 2.93 | 1.06 | 2.03 | 1.66 | 1.14 | 2.20 | 0.79 | 1.52 |
| 1750 | 1.62 | 0.96 | 1.84 | 0.67 | 1.28 | 1.22 | 0.72 | 1.38 | 0.50 | 0.96 |
| 2000 | 1.24 | 0.64 | 1.23 | 0.45 | 0.86 | 0.93 | 0.48 | 0.93 | 0.33 | 0.64 |
| 2250 | 0.98 | 0.45 | 0.87 | 0.31 | 0.60 | 0.74 | 0.34 | 0.65 | 0.23 | 0.45 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).
2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.
3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.
4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.
5. Highlighted cell – Where the deflection load exceeds the 'Str".
6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# Junction Stud – 0.75
## Design Capacities (kPa)

### JS75X15 – 0.75

| Span | Spacing | | | | | | | | | |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 3.68 | 3.05 | 5.86 | 2.12 | 4.07 | 2.76 | 2.28 | 4.39 | 1.59 | 3.05 |
| 750 | 1.63 | 0.90 | 1.74 | 0.63 | 1.21 | 1.23 | 0.68 | 1.30 | 0.47 | 0.90 |
| 1000 | 0.92 | 0.38 | 0.73 | 0.26 | 0.51 | 0.69 | 0.29 | 0.55 | 0.20 | 0.38 |
| 1250 | 0.59 | 0.19 | 0.37 | 0.14 | 0.26 | 0.44 | 0.15 | 0.28 | 0.10 | 0.20 |
| 1500 | 0.41 | 0.11 | 0.22 | 0.08 | 0.15 | 0.31 | 0.08 | 0.16 | 0.06 | 0.11 |
| 1750 | 0.30 | 0.07 | 0.14 | 0.05 | 0.09 | 0.23 | 0.05 | 0.10 | 0.04 | 0.07 |
| 2000 | 0.23 | 0.05 | 0.09 | 0.03 | 0.06 | 0.17 | 0.04 | 0.07 | 0.02 | 0.05 |
| 2250 | 0.18 | 0.03 | 0.06 | 0.02 | 0.04 | 0.14 | 0.03 | 0.05 | 0.02 | 0.03 |

### JS75X24 – 0.75

| Span | Spacing | | | | | | | | | |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 10.89 | 9.18 | 17.66 | 6.38 | 12.27 | 8.17 | 6.89 | 13.25 | 4.78 | 9.20 |
| 750 | 4.84 | 2.72 | 5.23 | 1.89 | 3.63 | 3.63 | 2.04 | 3.93 | 1.42 | 2.73 |
| 1000 | 2.72 | 1.15 | 2.21 | 0.80 | 1.53 | 2.04 | 0.86 | 1.66 | 0.60 | 1.15 |
| 1250 | 1.74 | 0.59 | 1.13 | 0.41 | 0.79 | 1.31 | 0.44 | 0.85 | 0.31 | 0.59 |
| 1500 | 1.21 | 0.34 | 0.65 | 0.24 | 0.45 | 0.91 | 0.26 | 0.49 | 0.18 | 0.34 |
| 1750 | 0.89 | 0.21 | 0.41 | 0.15 | 0.29 | 0.67 | 0.16 | 0.31 | 0.11 | 0.21 |
| 2000 | 0.68 | 0.14 | 0.28 | 0.10 | 0.19 | 0.51 | 0.11 | 0.21 | 0.07 | 0.14 |
| 2250 | 0.54 | 0.10 | 0.19 | 0.07 | 0.13 | 0.40 | 0.08 | 0.15 | 0.05 | 0.10 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.

4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.

5. Highlighted cell – Where the deflection load exceeds the 'Str".

6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# Junction Stud – 0.75
# Design Capacities (kPa)

## JS75X35 - 0.75

| Span | Spacing | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 20.23 | 21.56 | 41.47 | 14.97 | 28.80 | 15.17 | 16.17 | 31.10 | 11.23 | 21.60 |
| 750 | 8.99 | 6.39 | 12.29 | 4.44 | 8.53 | 6.74 | 4.79 | 9.21 | 3.33 | 6.40 |
| 1000 | 5.06 | 2.70 | 5.18 | 1.87 | 3.60 | 3.79 | 2.02 | 3.89 | 1.40 | 2.70 |
| 1250 | 3.24 | 1.38 | 2.65 | 0.96 | 1.84 | 2.43 | 1.03 | 1.99 | 0.72 | 1.38 |
| 1500 | 2.25 | 0.80 | 1.54 | 0.55 | 1.07 | 1.69 | 0.60 | 1.15 | 0.42 | 0.80 |
| 1750 | 1.65 | 0.50 | 0.97 | 0.35 | 0.67 | 1.24 | 0.38 | 0.73 | 0.26 | 0.50 |
| 2000 | 1.26 | 0.34 | 0.65 | 0.23 | 0.45 | 0.95 | 0.25 | 0.49 | 0.18 | 0.34 |
| 2250 | 1.00 | 0.24 | 0.46 | 0.16 | 0.32 | 0.75 | 0.18 | 0.34 | 0.12 | 0.24 |

## JS75X50 - 0.75

| Span | Spacing | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 32.40 | 45.73 | 87.95 | 31.76 | 61.08 | 24.30 | 34.30 | 65.96 | 23.82 | 45.81 |
| 750 | 14.40 | 13.55 | 26.06 | 9.41 | 18.10 | 10.80 | 10.16 | 19.54 | 7.06 | 13.57 |
| 1000 | 8.10 | 5.72 | 10.99 | 3.97 | 7.63 | 6.07 | 4.29 | 8.25 | 2.98 | 5.73 |
| 1250 | 5.18 | 2.93 | 5.63 | 2.03 | 3.91 | 3.89 | 2.20 | 4.22 | 1.52 | 2.93 |
| 1500 | 3.60 | 1.69 | 3.26 | 1.18 | 2.26 | 2.70 | 1.27 | 2.44 | 0.88 | 1.70 |
| 1750 | 2.64 | 1.07 | 2.05 | 0.74 | 1.42 | 1.98 | 0.80 | 1.54 | 0.56 | 1.07 |
| 2000 | 2.02 | 0.71 | 1.37 | 0.50 | 0.95 | 1.52 | 0.54 | 1.03 | 0.37 | 0.72 |
| 2250 | 1.60 | 0.50 | 0.97 | 0.35 | 0.67 | 1.20 | 0.38 | 0.72 | 0.26 | 0.50 |
| 2500 | 1.29 | 0.37 | 0.70 | 0.25 | 0.49 | 0.97 | 0.27 | 0.53 | 0.19 | 0.37 |
| 2750 | 1.07 | 0.27 | 0.53 | 0.19 | 0.37 | 0.80 | 0.21 | 0.40 | 0.14 | 0.28 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.

4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.

5. Highlighted cell – Where the deflection load exceeds the 'Str".

6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# Junction Stud – 0.75
# Design Capacities (kPa)

## JS120X35 – 0.75

| Span | Spacing | | | | | | | | | |
|------|---------|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 25.20 | 23.87 | 45.91 | 16.58 | 31.88 | 18.90 | 17.90 | 34.43 | 12.43 | 23.91 |
| 750 | 11.20 | 7.07 | 13.60 | 4.91 | 9.45 | 8.40 | 5.30 | 10.20 | 3.68 | 7.08 |
| 1000 | 6.30 | 2.98 | 5.74 | 2.07 | 3.98 | 4.73 | 2.24 | 4.30 | 1.55 | 2.99 |
| 1250 | 4.03 | 1.53 | 2.94 | 1.06 | 2.04 | 3.02 | 1.15 | 2.20 | 0.80 | 1.53 |
| 1500 | 2.80 | 0.88 | 1.70 | 0.61 | 1.18 | 2.10 | 0.66 | 1.28 | 0.46 | 0.89 |
| 1750 | 2.06 | 0.56 | 1.07 | 0.39 | 0.74 | 1.54 | 0.42 | 0.80 | 0.29 | 0.56 |
| 2000 | 1.58 | 0.37 | 0.72 | 0.26 | 0.50 | 1.18 | 0.28 | 0.54 | 0.19 | 0.37 |
| 2250 | 1.24 | 0.26 | 0.50 | 0.18 | 0.35 | 0.93 | 0.20 | 0.38 | 0.14 | 0.26 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.

4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.

5. Highlighted cell – Where the deflection load exceeds the 'Str".

6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

**Clad Form™**

## Member Schedule – Junction Studs



| DESCRIPTION | Steel Grade (AS1397) | Nom Wifth "W" | Nom Height "H" | Leg Return "L" | BMT |
|---|---|---|---|---|---|
| | | W | H | L | |
| JS50x15-1.10 | G250 | 50 | 15 | 14 | 1.10 |
| JS50x24-1.10 | G250 | 50 | 24 | 18 | 1.10 |
| JS50x35-1.10 | G250 | 50 | 35 | 19 | 1.10 |
| JS50x50-1.10 | G250 | 50 | 50 | 17 | 1.10 |
| JS75x15-1.10 | G250 | 75 | 15 | 15 | 1.10 |
| JS75x24-1.10 | G250 | 75 | 24 | 17 | 1.10 |
| JS75x35-1.10 | G250 | 75 | 35 | 20 | 1.10 |
| JS75x50-1.10 | G250 | 75 | 50 | 20 | 1.10 |
| JS120x35-1.10 | G250 | 120 | 35 | 20 | 1.10 |

Date of issue – December 2018 – Millform Products

# Junction Stud – 1.10
# Design Capacities (kPa)

## JS50X15 – 1.10

| Span | Spacing | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 3.83 | 4.60 | 8.84 | 3.19 | 6.14 | 2.87 | 3.45 | 6.63 | 2.40 | 4.61 |
| 750 | 1.70 | 1.36 | 2.62 | 0.95 | 1.82 | 1.28 | 1.02 | 1.97 | 0.71 | 1.36 |
| 1000 | 0.96 | 0.57 | 1.11 | 0.40 | 0.77 | 0.72 | 0.43 | 0.83 | 0.30 | 0.58 |
| 1250 | 0.61 | 0.29 | 0.57 | 0.20 | 0.39 | 0.46 | 0.22 | 0.42 | 0.15 | 0.29 |
| 1500 | 0.43 | 0.17 | 0.33 | 0.12 | 0.23 | 0.32 | 0.13 | 0.25 | 0.09 | 0.17 |
| 1750 | 0.31 | 0.11 | 0.21 | 0.07 | 0.14 | 0.23 | 0.08 | 0.15 | 0.06 | 0.11 |
| 2000 | 0.24 | 0.07 | 0.14 | 0.05 | 0.10 | 0.18 | 0.05 | 0.10 | 0.04 | 0.07 |
| 2250 | 0.19 | 0.05 | 0.10 | 0.04 | 0.07 | 0.14 | 0.04 | 0.07 | 0.03 | 0.05 |

## JS50X24 – 1.10

| Span | Spacing | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 9.36 | 14.43 | 27.75 | 10.02 | 19.27 | 7.02 | 10.82 | 20.81 | 7.52 | 14.45 |
| 750 | 4.16 | 4.28 | 8.22 | 2.97 | 5.71 | 3.12 | 3.21 | 6.17 | 2.23 | 4.28 |
| 1000 | 2.34 | 1.80 | 3.47 | 1.25 | 2.41 | 1.75 | 1.35 | 2.60 | 0.94 | 1.81 |
| 1250 | 1.50 | 0.92 | 1.78 | 0.64 | 1.23 | 1.12 | 0.69 | 1.33 | 0.48 | 0.92 |
| 1500 | 1.04 | 0.53 | 1.03 | 0.37 | 0.71 | 0.78 | 0.40 | 0.77 | 0.28 | 0.54 |
| 1750 | 0.76 | 0.34 | 0.65 | 0.23 | 0.45 | 0.57 | 0.25 | 0.49 | 0.18 | 0.34 |
| 2000 | 0.58 | 0.23 | 0.43 | 0.16 | 0.30 | 0.44 | 0.17 | 0.33 | 0.12 | 0.23 |
| 2250 | 0.46 | 0.16 | 0.30 | 0.11 | 0.21 | 0.35 | 0.12 | 0.23 | 0.08 | 0.16 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.

4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.

5. Highlighted cell – Where the deflection load exceeds the 'Str".

6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# Junction Stud – 1.10
# Design Capacities (kPa)

## JS50X35 - 1.10

| Span | Spacing | | | | | | | | | |
|------|---------|--|--|--|--|--|--|--|--|--|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 18.08 | 34.40 | 66.15 | 23.89 | 45.94 | 13.56 | 25.80 | 49.61 | 17.91 | 34.45 |
| 750 | 8.04 | 10.19 | 19.60 | 7.08 | 13.61 | 6.03 | 7.64 | 14.70 | 5.31 | 10.21 |
| 1000 | 4.52 | 4.30 | 8.27 | 2.99 | 5.74 | 3.39 | 3.22 | 6.20 | 2.24 | 4.31 |
| 1250 | 2.89 | 2.20 | 4.23 | 1.53 | 2.94 | 2.17 | 1.65 | 3.18 | 1.15 | 2.20 |
| 1500 | 2.01 | 1.27 | 2.45 | 0.88 | 1.70 | 1.51 | 0.96 | 1.84 | 0.66 | 1.28 |
| 1750 | 1.48 | 0.80 | 1.54 | 0.56 | 1.07 | 1.11 | 0.60 | 1.16 | 0.42 | 0.80 |
| 2000 | 1.13 | 0.54 | 1.03 | 0.37 | 0.72 | 0.85 | 0.40 | 0.78 | 0.28 | 0.54 |
| 2250 | 0.89 | 0.38 | 0.73 | 0.26 | 0.50 | 0.67 | 0.28 | 0.54 | 0.20 | 0.38 |

## JS50X50 - 1.10

| Span | Spacing | | | | | | | | | |
|------|---------|--|--|--|--|--|--|--|--|--|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 31.34 | 78.22 | 150.42 | 54.32 | 104.46 | 23.50 | 58.67 | 112.82 | 40.74 | 78.35 |
| 750 | 13.93 | 23.18 | 44.57 | 16.09 | 30.95 | 10.45 | 17.38 | 33.43 | 12.07 | 23.21 |
| 1000 | 7.83 | 9.78 | 18.80 | 6.79 | 13.06 | 5.88 | 7.33 | 14.10 | 5.09 | 9.79 |
| 1250 | 5.01 | 5.01 | 9.63 | 3.48 | 6.69 | 3.76 | 3.75 | 7.22 | 2.61 | 5.01 |
| 1500 | 3.48 | 2.90 | 5.57 | 2.01 | 3.87 | 2.61 | 2.17 | 4.18 | 1.51 | 2.90 |
| 1750 | 2.56 | 1.82 | 3.51 | 1.27 | 2.44 | 1.92 | 1.37 | 2.63 | 0.95 | 1.83 |
| 2000 | 1.96 | 1.22 | 2.35 | 0.85 | 1.63 | 1.47 | 0.92 | 1.76 | 0.64 | 1.22 |
| 2250 | 1.55 | 0.86 | 1.65 | 0.60 | 1.15 | 1.16 | 0.64 | 1.24 | 0.45 | 0.86 |
| 2500 | 1.25 | 0.63 | 1.20 | 0.43 | 0.84 | 0.94 | 0.47 | 0.90 | 0.33 | 0.63 |
| 2750 | 1.03 | 0.47 | 0.90 | 0.33 | 0.63 | 0.77 | 0.35 | 0.68 | 0.24 | 0.47 |
| 3000 | 0.86 | 0.36 | 0.70 | 0.25 | 0.48 | 0.65 | 0.27 | 0.52 | 0.19 | 0.36 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.

4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.

5. Highlighted cell – Where the deflection load exceeds the 'Str".

6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# Junction Stud – 1.10
# Design Capacities (kPa)

**CladForm™** CLADDING SYSTEM

## JS75X15 – 1.10

| Span | Spacing | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | | Span/250 | | Span/360 | | | Span/250 | | Span/360 | |
| | Str | Single Span | Continuous Span | Single Span | Continuous Span | Str | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 6.01 | 5.25 | 10.10 | 3.65 | 7.01 | 4.51 | 3.94 | 7.57 | 2.73 | 5.26 |
| 750 | 2.67 | 1.56 | 2.99 | 1.08 | 2.08 | 2.00 | 1.17 | 2.24 | 0.81 | 1.56 |
| 1000 | 1.50 | 0.66 | 1.26 | 0.46 | 0.88 | 1.13 | 0.49 | 0.95 | 0.34 | 0.66 |
| 1250 | 0.96 | 0.34 | 0.65 | 0.23 | 0.45 | 0.72 | 0.25 | 0.48 | 0.17 | 0.34 |
| 1500 | 0.67 | 0.19 | 0.37 | 0.14 | 0.26 | 0.50 | 0.15 | 0.28 | 0.10 | 0.19 |
| 1750 | 0.49 | 0.12 | 0.24 | 0.09 | 0.16 | 0.37 | 0.09 | 0.18 | 0.06 | 0.12 |
| 2000 | 0.38 | 0.08 | 0.16 | 0.06 | 0.11 | 0.28 | 0.06 | 0.12 | 0.04 | 0.08 |
| 2250 | 0.30 | 0.06 | 0.11 | 0.04 | 0.08 | 0.22 | 0.04 | 0.08 | 0.03 | 0.06 |

## JS75X24 – 1.10

| Span | Spacing | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | | Span/250 | | Span/360 | | | Span/250 | | Span/360 | |
| | Str | Single Span | Continuous Span | Single Span | Continuous Span | Str | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 13.96 | 16.59 | 31.91 | 11.52 | 22.16 | 10.47 | 12.44 | 23.93 | 8.64 | 16.62 |
| 750 | 6.20 | 4.92 | 9.45 | 3.41 | 6.57 | 4.65 | 3.69 | 7.09 | 2.56 | 4.92 |
| 1000 | 3.49 | 2.07 | 3.99 | 1.44 | 2.77 | 2.62 | 1.56 | 2.99 | 1.08 | 2.08 |
| 1250 | 2.23 | 1.06 | 2.04 | 0.74 | 1.42 | 1.67 | 0.80 | 1.53 | 0.55 | 1.06 |
| 1500 | 1.55 | 0.61 | 1.18 | 0.43 | 0.82 | 1.16 | 0.46 | 0.89 | 0.32 | 0.62 |
| 1750 | 1.14 | 0.39 | 0.74 | 0.27 | 0.52 | 0.85 | 0.29 | 0.56 | 0.20 | 0.39 |
| 2000 | 0.87 | 0.26 | 0.50 | 0.18 | 0.35 | 0.65 | 0.19 | 0.37 | 0.14 | 0.26 |
| 2250 | 0.69 | 0.18 | 0.35 | 0.13 | 0.24 | 0.52 | 0.14 | 0.26 | 0.09 | 0.18 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.

4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.

5. Highlighted cell – Where the deflection load exceeds the 'Str".

6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# Junction Stud – 1.10
# Design Capacities (kPa)

## JS75X35 - 1.10

| Span | 450 c/c | | | | | 600 c/c | | | | |
|------|---------|----------|----------|----------|----------|---------|----------|----------|----------|----------|
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 25.07 | 40.31 | 77.53 | 28.00 | 53.84 | 18.80 | 30.24 | 58.15 | 21.00 | 40.38 |
| 750 | 11.14 | 11.95 | 22.97 | 8.30 | 15.95 | 8.36 | 8.96 | 17.23 | 6.22 | 11.96 |
| 1000 | 6.27 | 5.04 | 9.69 | 3.50 | 6.73 | 4.70 | 3.78 | 7.27 | 2.62 | 5.05 |
| 1250 | 4.01 | 2.58 | 4.96 | 1.79 | 3.45 | 3.01 | 1.94 | 3.72 | 1.34 | 2.58 |
| 1500 | 2.79 | 1.49 | 2.87 | 1.04 | 1.99 | 2.09 | 1.12 | 2.15 | 0.78 | 1.50 |
| 1750 | 2.05 | 0.94 | 1.81 | 0.65 | 1.26 | 1.54 | 0.71 | 1.36 | 0.49 | 0.94 |
| 2000 | 1.57 | 0.63 | 1.21 | 0.44 | 0.84 | 1.18 | 0.47 | 0.91 | 0.33 | 0.63 |
| 2250 | 1.24 | 0.44 | 0.85 | 0.31 | 0.59 | 0.93 | 0.33 | 0.64 | 0.23 | 0.44 |

## JS75X50 - 1.10

| Span | 450 c/c | | | | | 600 c/c | | | | |
|------|---------|----------|----------|----------|----------|---------|----------|----------|----------|----------|
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 42.47 | 92.18 | 177.26 | 64.01 | 123.10 | 31.86 | 69.13 | 132.95 | 48.01 | 92.33 |
| 750 | 18.88 | 27.31 | 52.52 | 18.97 | 36.47 | 14.16 | 20.48 | 39.39 | 14.22 | 27.36 |
| 1000 | 10.62 | 11.52 | 22.16 | 8.00 | 15.39 | 7.96 | 8.64 | 16.62 | 6.00 | 11.54 |
| 1250 | 6.80 | 5.90 | 11.34 | 4.10 | 7.88 | 5.10 | 4.42 | 8.51 | 3.07 | 5.91 |
| 1500 | 4.72 | 3.41 | 6.57 | 2.37 | 4.56 | 3.54 | 2.56 | 4.92 | 1.78 | 3.42 |
| 1750 | 3.47 | 2.15 | 4.13 | 1.49 | 2.87 | 2.60 | 1.61 | 3.10 | 1.12 | 2.15 |
| 2000 | 2.65 | 1.44 | 2.77 | 1.00 | 1.92 | 1.99 | 1.08 | 2.08 | 0.75 | 1.44 |
| 2250 | 2.10 | 1.01 | 1.95 | 0.70 | 1.35 | 1.57 | 0.76 | 1.46 | 0.53 | 1.01 |
| 2500 | 1.70 | 0.74 | 1.42 | 0.51 | 0.98 | 1.27 | 0.55 | 1.06 | 0.38 | 0.74 |
| 2750 | 1.40 | 0.55 | 1.07 | 0.38 | 0.74 | 1.05 | 0.42 | 0.80 | 0.29 | 0.55 |
| 3000 | 1.18 | 0.43 | 0.82 | 0.30 | 0.57 | 0.88 | 0.32 | 0.62 | 0.22 | 0.43 |
| 3250 | 1.00 | 0.34 | 0.65 | 0.23 | 0.45 | 0.75 | 0.25 | 0.48 | 0.17 | 0.34 |
| 3500 | 0.86 | 0.27 | 0.52 | 0.19 | 0.36 | 0.65 | 0.20 | 0.39 | 0.14 | 0.27 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).
2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.
3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.
4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.
5. Highlighted cell – Where the deflection load exceeds the 'Str".
6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

# Junction Stud – 1.10
# Design Capacities (kPa)

## JS120X35 – 1.10

| Span | Spacing | | | | | | | | | |
|------|---------|---|---|---|---|---|---|---|---|---|
| | 450 c/c | | | | | 600 c/c | | | | |
| | Str | Span/250 | | Span/360 | | Str | Span/250 | | Span/360 | |
| | | Single Span | Continuous Span | Single Span | Continuous Span | | Single Span | Continuous Span | Single Span | Continuous Span |
| 500 | 28.56 | 43.93 | 84.49 | 30.51 | 58.67 | 21.42 | 32.95 | 63.37 | 22.88 | 44.00 |
| 750 | 12.69 | 13.02 | 25.03 | 9.04 | 17.38 | 9.52 | 9.76 | 18.77 | 6.78 | 13.04 |
| 1000 | 7.14 | 5.49 | 10.56 | 3.81 | 7.33 | 5.35 | 4.12 | 7.92 | 2.86 | 5.50 |
| 1250 | 4.57 | 2.81 | 5.41 | 1.95 | 3.75 | 3.43 | 2.11 | 4.06 | 1.46 | 2.82 |
| 1500 | 3.17 | 1.63 | 3.13 | 1.13 | 2.17 | 2.38 | 1.22 | 2.35 | 0.85 | 1.63 |
| 1750 | 2.33 | 1.02 | 1.97 | 0.71 | 1.37 | 1.75 | 0.77 | 1.48 | 0.53 | 1.03 |
| 2000 | 1.78 | 0.69 | 1.32 | 0.48 | 0.92 | 1.34 | 0.51 | 0.99 | 0.36 | 0.69 |
| 2250 | 1.41 | 0.48 | 0.93 | 0.33 | 0.64 | 1.06 | 0.36 | 0.70 | 0.25 | 0.48 |
| 4000 | 0.45 | 0.09 | 0.17 | 0.06 | 0.11 | 0.33 | 0.06 | 0.12 | 0.04 | 0.09 |

**Notes:**

1. 'Str' denotes the Ultimate Design Capacity for the member. (Max carrying Load).

2. Continuous Span analysis assumed the long span being no more than 1.5 times as long as the short span. If spans exceed this, use Single Span Option.

3. Capacities are developed on the assumption that the junction studs are restrained at 300mm centres by the supported claddings.

4. All Capacities were designed in accordance with AS4600. Loads are to be determined using the AS1170 series.

5. Highlighted cell – Where the deflection load exceeds the 'Str".

6. Design capacities consider inwards/outwards loadings. The lowest value displayed.

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